



CERTIFICATE



Welding of railway vehicles and their parts in accordance with ÖNORM EN 15085-2

The company **LINSINGER Maschinenbau GmbH**
Dr. Linsinger-Straße 24
4662 Steyrermühl, Austria

is certified that it is qualified for carrying out welding jobs within the scope of ÖNORM EN 15085-2 for:

- the classification level **CL 1**
and
- the activity areas **P, D and S**

Type of components: wheelset fasteners, wheelset bearings, vibration dampers and brackets, shock absorbers; welded parts for traction transmission from the bogie to the vehicle (underframe), steps, handles and railings external traction and power supply equipment outside the vehicles or in the boarding area (transformer container, transformer suspension); supporting frames, brackets and tensioning straps for exterior equipment (e.g. tanks, electrical, air-conditioning and compressed air containers)

Scope: New construction of parts and their components for rail vehicles

Welding process in accordance with EN ISO 4063	Material testing group in accordance with CEN ISO/TR 15608	Dimensions	Comment
135	1.2	t = 3 - 56 mm	FW
135	1.2	t = 3 - 8 mm	FW
135	1.2	t = 14 - 56 mm	BW
135	2.2	t = 3 - 12 mm	FW
135	3.1	t ≥ 5 mm	FW
131	23.1	t = 1,5 - 6 mm	FW
131	23.1	t = 3 - 8 mm	FW
131	23.1	t = 3 - 8 mm	BW

responsible welding supervisor Ing. Clemens Hacker born: 03.07.1979 (IWE)
deputy with same authorisation ---
other deputies Mr. Michael Pesendorfer born: 06.03.1980 (IWT)
Comments see backside
Certificate no. TUEVAT/15085/CL1/052/19/2
Validity period 25.06.2025 up to 24.06.2028
issued on 07.07.2025
Auditor Dipl.-Ing. Erich Fössleitner


Dipl.-Ing. Gerald Wittmann
Certification Representative
TÜV AUSTRIA GMBH

ZERTIFIKAT | CERTIFICATE | CERTIFICAT | CERTIFICADO | СЕРТИФИКАТ | 证书 | 인증서 | شهادة



General terms (see backside)

Certificate no.: TUEVAT/15085/CL1/052/19/2

Notes:

other deputies:

✓ none

General terms

in accordance with ÖNORM EN 15085-2

Revocation of the certificate

The National Security Agency or the certification body that issued this certificate can revoke the certificate if:

- ✓ there are justifiable doubts about the proper execution of the welding work in accordance with the mentioned standards,
- ✓ there are justifiable doubts about proper welding supervision in accordance with the mentioned standards,
- ✓ approved welding supervisors are no longer present,
- ✓ there are no valid qualification certificates for the welders and welding personnel in accordance with the mentioned standards,
- ✓ non-qualified welders or welding personnel have been entrusted with the welding work as per the mentioned standards,
- ✓ other requirements in accordance with the mentioned standards are not met,
- ✓ the certification body was denied the possibility of carrying out the annual monitoring,
- ✓ the welding workshop foregoes the certificate.

The revocation should be confirmed in writing to the certification body by the welding workshop. The National Security Agency should be notified by the certification body.

If a valid certificate needs to be extended, then a renewal application should be submitted to the certification body at least **two months** before the validity expires.

Distribution list:

1. Applicant (original)
2. File